BASIC WEIGHT SPECIFICATION

LOUISVILLE
MARLBORO LIGHTS 83MM MENTHOLATED FOIL FTB
BRAND CODE-01590 (STD)(MF)

EFFECTIVE DATE: 04/05/95
STANDARD PRODUCTION
MENTHOLATED FOIL

PHYSICAL PARAMETERS

TOBACCO ROD LENGTH	:	56.0	MM
TIPPING LENGTH	:	31.000	MM
CIGARETTE PAPER WIDTH	:	27.00	MM
CIRCUMFERENCE	:	24.80	MM
CALCULATED VOLUME	:	2,740.8264	CUBIC MM
CALCULATED DENSITY	:	23.8059	CGMS/CC

TARGETS

PACK O. V.	:	13.25	% W/W	
FIRMNESS TARGET	:	3.00	MM	
RANGE	:	FROM 2.60 TO 3.40	MM	(ONE WEEK N=3)
RANGE	:	FROM 2.90 TO 3.10	MM	(EIGHT WEEK N=24)

FILLER WEIGHT	:	.6524784	GRAMS
CALCULATED WEIGHT:		1.4385	LBS. /1000
PAPER AND ADHESIVE	:	.0389051	GRAMS
ROD WEIGHT	:	.6913835	GRAMS
TIPPING AND ADHESIVE	:	.0403470	GRAMS
TOTAL LESS PLUG	:	.7317305	GRAMS

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REASON FOR CHANGE : THIS SPEC ESTABLISHED AS "STAND ALONE" SPEC DUE
: TO TPG WEIGHT DIFFERENCES W/01590(STD)(ST). THESE
: TPG WT DIFFERNCES ARE REFLECTIVE OF ADJUSTMENT FOR
: CURRENT MATL SPECS. NO OTHER CHG. OK TO MIX.

PREPARED BY : ALLYSON M. MILBURN
PREPARATION DATE : 4/05/95

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